Pella craftsmanship in a great-looking vinyl window that's stronger and more energy-efficient than ordinary vinyl — with more features and options you'll love.
“The efficiency in my windows was more than I expected. My heating and cooling costs have dropped. Thank you for improving my life!” — MEME, RHODE ISLAND

“We chose Pella for many reasons ... the personnel, the product variety and quality, the reasonable pricing, and the history and integrity of the company.” — JANET, WASHINGTON
GETTING JUST WHAT YOU WANT FEELS GREAT

Looking for exceptional vinyl performance and style? Pella® 250 Series products give you the Pella craftsmanship homeowners have been choosing for nearly 90 years. These great-looking vinyl windows are stronger and more energy-efficient than ordinary vinyl. Have the features and options you’ll love. And are backed by one of the best warranties in the industry.

Made for you by people passionate about offering only the best-performing windows and doors since 1925. You can choose our Pella 250 Series vinyl windows with confidence, knowing they’re built and backed by a strong, family-owned American company.

Service and satisfaction for years. We proudly back Pella 250 Series windows with one of the best warranties in the business. When you choose Pella products, you get warranty service from Pella professionals who are dedicated to your satisfaction. See written warranties for complete details at pella.com/warranty.

Visit the Pella 250 Series windows page for more ideas and inspiration at pella.com/pella-250-series.
Choices right for your climate.

- Low-E insulating double-pane glass comes standard – it insulates well from the cold and the heat. Advanced Low-E insulating glass blocks 84% of the sun’s fading UV rays.

- Pella 250 Series windows with optional triple-pane glass are 54% – 77% more energy-efficient than single-pane windows and block 86% of the sun’s fading UV rays.

- Optional foam insulation increases energy performance.

Fewer worries about drafts and leaks. Our exclusive weather-repel system on double- and single-hung windows has three points of protection to channel water away from the home – including triple weatherstripping.

Strong and sturdy frame. Pella 250 Series windows have a multichambered frame design that’s 52% stronger than ordinary vinyl.

Solid and secure. Vinyl window sashes are metal-reinforced where it matters most, creating a window that’s extra-sturdy and wind-resistant.

Smooth, quiet operation. TrueGlide balance system helps ensure your window opens and closes easily and quietly, with less resistance.

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1 Improved window energy efficiency calculated in a computer simulation using RESFEN 5.0 default parameters for a 2,000-square-foot existing single-story home when comparing a Pella 250 Series vinyl window with InsulShield® Advanced Low-E triple-pane glass with argon to a single-pane wood or vinyl window. For more details, see pella.com/methodology.

2 Based on the force required to bend a window frame profile.

3 Compared to a traditional constant force balance system.
More peace and quiet. Optional triple-pane glass helps reduce outside noise.

One less thing to worry about. Optional AutoLock hardware automatically locks your windows when they are shut. Simply close your window and confirm it latches.

Greater peace of mind. Limited-opening latches keep the window from being opened more than a few inches – so they let in the breeze but help prevent children or intruders from opening the window further.4

One of the best warranties in the business. Pella’s Limited Lifetime Warranty is nonprorated, meaning the coverages within the defined warranty periods do not decrease over time. See written warranty for complete details, including specific labor and component warranty periods, at pella.com/warranty.

A HIGH-QUALITY LOOK

Beauty that stands up year after year.

Full frame profile with edge detailing. Pella® 250 Series windows have a more stylish design than ordinary vinyl.

Popular design features. Choose Simulated-Divided-Light grilles for the authentic look of individual windowpanes or grilles-between-the-glass for an easy-to-clean smooth glass surface.

Pella’s fade-resistant vinyl formula is performance-tested for excellent weathering, durability and color retention. Some competitive formulas use low-cost alternative ingredients.

MORE COMFORT FOR YOU

Our most requested convenience features.

More peace and quiet. Optional triple-pane glass helps reduce outside noise.

One less thing to worry about. Optional AutoLock hardware automatically locks your windows when they are shut. Simply close your window and confirm it latches.

Greater peace of mind. Limited-opening latches keep the window from being opened more than a few inches – so they let in the breeze but help prevent children or intruders from opening the window further.4

One of the best warranties in the business. Pella’s Limited Lifetime Warranty is nonprorated, meaning the coverages within the defined warranty periods do not decrease over time. See written warranty for complete details, including specific labor and component warranty periods, at pella.com/warranty.
Sliding Windows

Sashes slide open horizontally, so you don’t have to reach up or bend down to open and close them.

**Easy operation.** Tandem nylon rollers are extra-durable and help ensure smooth openings and closings.

**A tight seal against the elements.** Pella’s cam-action locks pull the sashes against the weatherstripping to minimize drafts.

**One less thing to worry about.** Optional AutoLock hardware automatically locks the window when it is shut. Simply close your window and confirm it latches.

**Simple to clean.** Sliding sash can be removed to clean the exterior glass from inside your home.
Double- and Single-Hung Windows

Double-hung windows offer additional ventilation – both upper and lower sashes open. The lower sash of a single-hung window can be raised to let the breeze in.

**Smooth, quiet operation.** TrueGlide balance system helps ensure your window opens and closes easily and quietly, with less resistance.*

**A tight seal against the elements.** Pella’s cam-action locks pull the sashes against the weatherstripping to minimize drafts.

**One less thing to worry about.** Optional AutoLock hardware automatically locks the window when it is shut. Simply close your window and confirm it latches.

**Easier cleaning.** Opening sash tilts in – making it easy to clean the exterior glass from inside your home.

* Compared to a traditional constant force balance system.
Fixed windows don’t open – their job is to maximize your light and view. Window combinations offer virtually endless design possibilities. Bay windows are created by joining three windows together.

**A quality, seamless look.** Grille options are available to match other Pella 250 Series vinyl products.

**A stunning focal point.** Factory-assembled window combinations allow you to create a look that’s all your own.

**More light and view.** Combine a fixed window with windows that open and close to expand your view outdoors.

**Added character and space.** Bay windows feature high-quality stain-grade birch headboards and seatboards.
PELLA HAS THE RIGHT GLASS FOR YOUR HOME

Increases your comfort. And helps reduce your heating and cooling costs.

**Energy performance.** Pella’s InsulShield Low-E Glass Collection offers our most innovative and energy-saving choices – and is designed to meet a variety of specific needs. Whatever your climate, we make it easy to choose the glass that’s just right for you.

### NaturalSun Low-E Insulating Glass with Argon²

**BEST USE:** Extremely cold climates. Provides excellent insulation from the cold, while allowing the sun’s heat to flow in and warm your home.
- Two panes of glass with NaturalSun Low-E protection and insulating argon² between the panes. Blocks 69% of the sun’s ultraviolet rays.
- Three panes of glass also available on select product lines for increased energy efficiency. Blocks 73% of the sun’s ultraviolet rays.

### Advanced Low-E Insulating Glass with Argon²

**BEST USE:** Most climates. A popular choice because it insulates well from the cold and heat.
- Two panes of glass with Advanced Low-E protection and insulating argon² between the panes. Blocks 84% of the sun’s ultraviolet rays.
- Three panes of glass also available on select product lines for increased energy efficiency. Blocks 86% of the sun’s ultraviolet rays.

### SunDefense™ Low-E Insulating Glass with Argon²

**BEST USE:** Hot, sunny climates. Allows in more visible light and provides a clear view, while helping to block the heat of the sun.
- Two panes of glass with SunDefense Low-E protection and insulating argon² between the panes. Blocks 94% of the sun’s ultraviolet rays.

### ADDITIONAL ENERGY-EFFICIENT GLASS OPTIONS¹ FOR YOUR SPECIFIC NEEDS

| **Privacy** | Obscure insulating glass is ideal for intimate spaces such as the bathroom or bedroom. The textured surface lets the sun shine in while obscuring the view. |
| **Glare** | Bronze-tinted Advanced Low-E insulating glass with argon² provides effective glare control without the discomfort of heat-absorbing glass or the visual disruptions of highly reflective glass. |
| **Safety** | Tempered glass is four times stronger than regular glass, and if the glass fractures, it will break into very small particles, not sharp pieces. |

1 Glass options can be upgraded to offer the benefits of our InsulShield Low-E Glass Collection. Glass options may vary per product. See specific product information for availability.
2 Optional high-altitude Low-E insulating glass does not contain argon in most products. Please see your local Pella sales representative for more information.
3 Some Pella products may not meet ENERGY STAR guidelines in Canada. For more information, contact your local Pella sales representative or go to energystar.gc.ca.
FEATURES AND OPTIONS
Pella® 250 Series Windows

HARDWARE
Standard Pella 250 Series window hardware is color-matched for a seamless look.

Color-Matched Finishes

| White | Almond |


LOW-MAINTENANCE VINYL FRAMES

COLOR-MATCHED SCREEN frames

| White | Almond | White | Almond |

GRILLES
Brilliant ways to create the look of individual windowpanes.

Color-Matched Simulated-Divided-Light

Color-Matched Grilles-Between-the-Glass

| 7/8" Contour | 5/8" Flat | 3/4" Contour | 1" Contour |

GRILLE PATTERNS
Choose from an attractive variety of grille patterns to match your home’s architectural style.

6-Lite Prairie 9-Lite Prairie 9-Lite Prairie Top Sash Only Traditional Top Sash Only Top Row Custom (equally divided) Starburst Sunburst

1 Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.

2 Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

NOTE: Because of printing limitations, actual colors may vary from those shown.
### Pella® 250 Series Vinyl Window Features and Options

#### GLASS

**InsulShield® Low-E Glass Collection**
- Advanced Low-E insulating glass with argon
  - **Standard**: S S S S S
- NaturalSun Low-E insulating glass with argon
  - **Optional**: O O O O O
- SunDefense™ Low-E insulating glass with argon
  - **Optional**: O O O O O

**Additional Energy-Efficient Options**
- Bronze-tinted Advanced Low-E insulating glass with argon
  - **Optional**: O O O O O
- Obscure insulating glass
  - **Optional**: O O - - O
- Obscure insulating glass in bottom sash only
  - **Optional**: O O - - O
- Tempered glass
  - **Optional**: O O O O O
- Tempered glass in bottom sash only
  - **Optional**: O O - - O

1 Available in both double-pane and triple-pane glass.
2 To meet 2014 ENERGY STAR® guidelines, Advanced Low-E and NaturalSun Low-E will both be priced as standard, depending on what region of the country you are in.
3 Optional high-altitude InsulShield Advanced Low-E insulating glass does not contain argon in most products.

#### FRAME COLORS

- **White**: S S S S S
- **Almond**: O O O O O

#### HARDWARE

- Cam-action lock
  - **Standard**: S S S - S
- AutoLock
  - **Optional**: O O O - O

#### HARDWARE FINISHES

- White or Almond (color-matched to frame)
  - **Standard**: S S S - S

#### GRILLES

- 7/8” Simulated Divided-Light
  - **Optional**: O O O O O
- 5/8” Flat grilles-between-the-glass
  - **Optional**: O O O O O
- 3/4” Contour grilles-between-the-glass
  - **Optional**: O O O O O
- 1” Contour grilles-between-the-glass
  - **Optional**: O O O O O

* Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

#### GRILLE PATTERNS*

- 6-Lite Prairie
  - **Optional**: O O O - O
- 9-Lite Prairie
  - **Optional**: O O O O O
- Top Sash Only (9-Lite Prairie or Traditional)
  - **Optional**: O O - - O
- Traditional
  - **Optional**: O O O O O
- Top Row
  - **Optional**: O O O O O
- Custom (equally divided)
  - **Optional**: O O O O O
- Starburst or Sunburst
  - **Optional**: - - - O -

* Grille patterns offered may vary per product. See specific product information for availability.

#### SCREENS*

- Flat half screen
  - **Optional**: O S S - S
- Flat full screen
  - **Optional**: S - - - S

* Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.

#### FACTORY-ASSEMBLED COMBINATIONS*

* Factory-assembled combinations offered may vary per product. See specific product information for availability.

#### WARRANTY

- Limited Lifetime Warranty
  - **Standard**: S S S S S

* See written warranty for complete details at pella.com/warranty.

(S) Standard  (O) Optional  (·) Not Available
When we’re making our energy-efficient windows and doors — and even when we’re not — Pella is protecting our environment in communities across the country through forest stewardship, pollution prevention, waste management and other important green initiatives. Not only because it’s good for business. But because it’s the right thing to do. And, frankly, it’s just part of the way we’ve always done things at Pella. When you choose Pella® windows and doors, you’re making an environmentally responsible purchase you can feel good about.